

AMENDMENT TO THE CLAIMS

IN THE CLAIMS:

This Listing of Claims will replace all prior versions, and listings, of claims in the subject Patent Application:

Listing of Claims:

1. (Currently amended) A wire cut electric discharge machine having rollers comprising:

a machine having an upper surface and a lower surface;

a feeding portion disposed on said upper surface, said feeding portion having a downward surface;

a receiving portion disposed on said lower surface;

a working zone between said feeding portion and said receiving portion;

a wire electrode having two ends and an outer periphery;

a rolling device mounted beneath said lower surface of said machine, said rolling device having a pair of rollers and an adjusting seat for adjusting a working gap between the two rollers pivoted on said lower surface of said machine, the rollers being spaced by an adjustable working distance;

said feeding wire electrode being rolled by said rollers from a cylindrical structure having a diameter into a thin piece-like structure having

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two substantially parallel surfaces, a working width between said two parallel surfaces being smaller than said diameter.

2-3. (Canceled).